

# MINILINE L2

## Natural refrigerant R 290

HT from 2 °C to 20 °C

MT from -15 °C to 2 °C

LT from -35 °C to -15 °C

## Cooling capacity range

from 40 kW to 90 kW (\*)

(\*) External air temperature 35 °C;  
evaporator inlet/outlet water 12/7 °C



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## AIR COOLED CHILLERS

Air cooled chillers are used for indirect cooling for air conditioning of buildings, industrial processes, logistics centers for food retail, precision cooling of data centers. Heat transfer fluid can be water, mixture of water and ethylene/propylene glycol or some other secondary heat transfer fluid.

Air-water chiller is packaged in a single housing and all the components of the refrigerant circuit are built into the unit. Thus, chillers are compact and easy to install on site. Refrigerant is propane (R 290), which due to its excellent thermodynamic properties allows the use of a chiller in the temperature range from -35 to 20 °C. A microprocessor controls the operation of the unit and optimizes parameters in order to achieve as high efficiency as possible.

## SAFETY

All chillers are designed in accordance with the highest safety standards and follows EN 378 for refrigerants from group A3.

## ECOLOGY

Natural refrigerant: propane - R 290.

It belongs to the group of hydrocarbons with GWP = 3 which is completely exempted from the restrictions prescribed by the EU F-GAS REGULATION.

## ENERGY EFFICIENCY

Thanks to the ideal thermodynamic characteristics of the R 290 refrigerant and the optimal selection of the key components of the refrigeration circuit, the chillers have high energy efficiency and meet the requirements of ECODESIGN REGULATIONS.

## QUALITY PROGRAMME

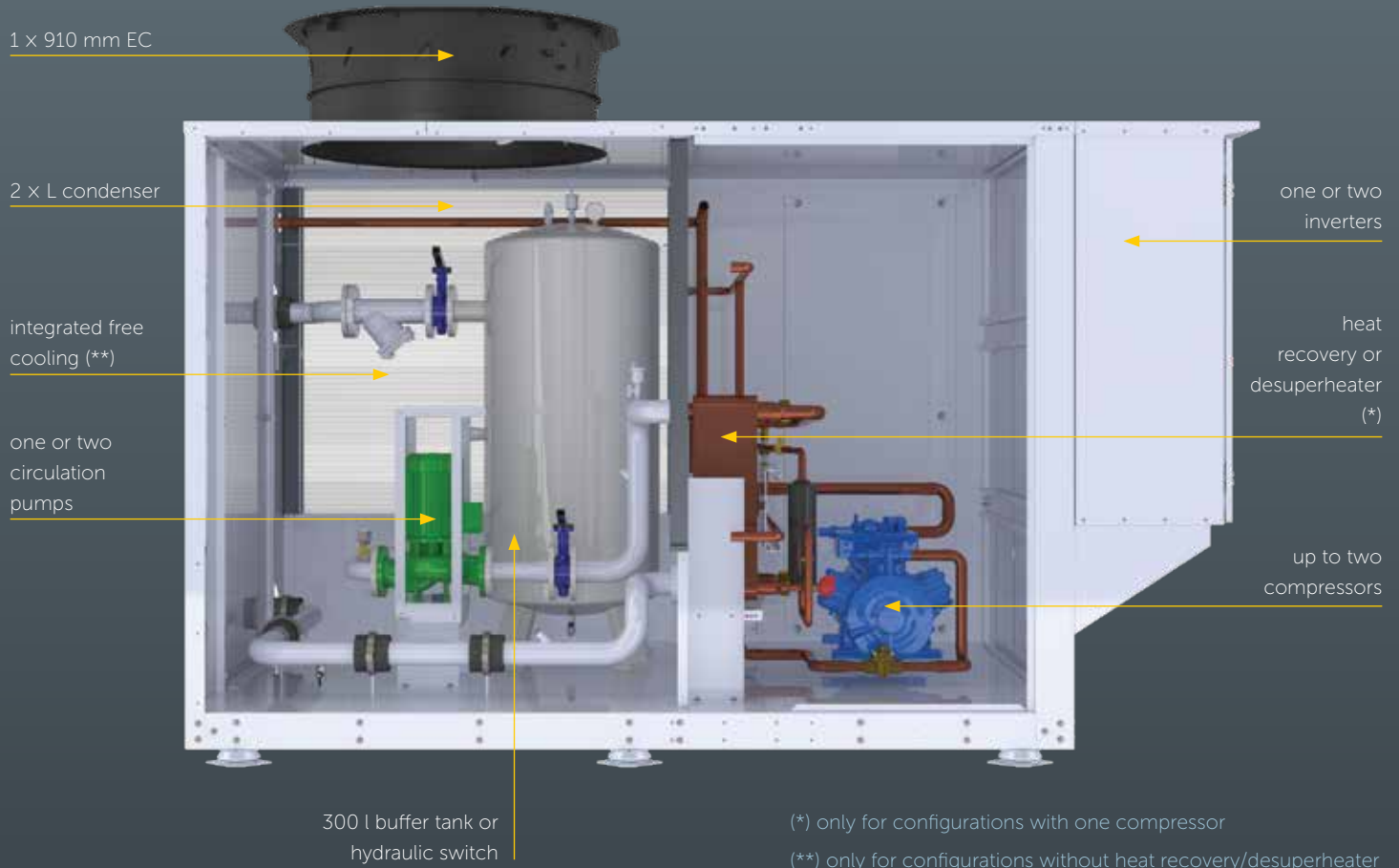
- Testing units according to HRN EN 14 511
- ISO 9001 : 2015
- Modul A2 - Monitoring of Final Assessment, according to Directive 2014/68/EU



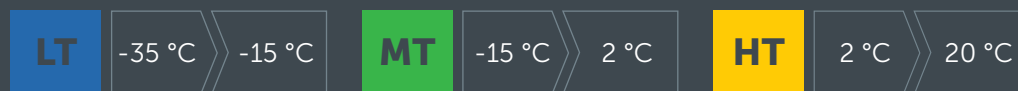
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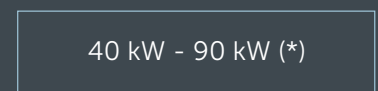
# MINILINE L2



## TEMPERATURE RANGE



## COOLING CAPACITY RANGE



(\*) External air temperature 35 °C; evaporator inlet/outlet water 12/7 °C

## COMBINATIONS

	COMPRESSORS	INVERTERS	optional buffer and pumps	1 x pump	2 x pumps	buffer 300 l + optional 1 x pump	buffer 300 l + optional 2 x pumps	hydraulic switch 300 l + 1 x primary pump	hydraulic switch 300 l + 2 x primary pumps
STANDARD	1	0 - 1	✓	✓	✓	✓	✓	✓	✓
	2	0 - 2	✓	✓	✓	✓	✓	✓	✓
SERIAL HEAT RECOVERY or DESUPERHEATER	1	0 - 1	✓	✓	✓	✓	✓	✓	✓
INTEGRATED FREE COOLING	1	0 - 1	✓	✓	✓	✓	✗	✗	✗
	2	0 - 2	✓	✓	✓	✓	✗	✗	✗

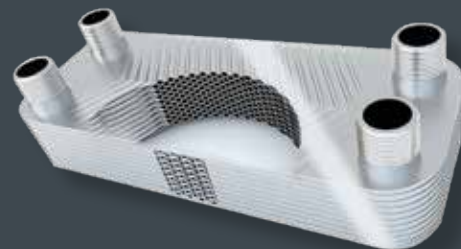
- Natural refrigerant
- Semi-hermetic reciprocating compressors
- Inverter driven compressors
- High efficiency asymmetric evaporators
- Microchannel aluminum air condenser
- EC air condenser fans for precise condensing control
- Electronic expansion valve
- Innovative technical cooling solution for high energy efficiency
- Optional equipment:
  - AC/EC Primary pump
  - Buffer tank
  - Serial heat recovery (\*)
  - Desuperheater (\*)
  - Integrated free cooling (\*\*)

(\*) Only for configurations with one compressor

(\*\*) Only for configurations without heat recovery/desuperheater



**Asymmetric heat exchangers**  
Reduction of the refrigerant charge and brine pressure drop in combination with improved heat transfer



**Subcooler**  
Compact plate heat exchanger for additional liquid subcooling for increased unit efficiency

Cross-section of the channels inside of a symmetric and asymmetric plate heat exchanger



# CONTROLLER by SIEMENS

**SIEMENS**  
CLOUD MONITORING



- Intuitive and user friendly TOUCH SCREEN
- Innovative algorithm for precise control of outlet water/glycol temperature
- Advanced operation control for 'heat recovery' and precise outlet hot water temperature
- Alarm management for safe and reliable chiller operation
- Easy connectivity with standard MODBUS and BacNET protocols

Producing natural cooling and heating systems since 2002.

**FRIGOPLUS**  
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